Designated according to The Construction Products (Amendment etc.) (EU Exit) Regulations 2020

UK Technical Assessment	UKTA-0836-22/6212 of 21/10/2022
Technical Assessment Body issuing the UK Technical Assessment:	British Board of Agrément
Trade name of the construction product:	Wedge anchor BZ plus and BZ-IG
Product family to which the construction product belongs:	Torque controlled expansion fastener for use in concrete
Manufacturer:	MKT-Metall-Kunststoff-Technik GmbH & Co. KG Auf dem Immel 2 67685 Weilerbach Germany
Manufacturing plant(s):	MKT-Metall-Kunststoff-Technik GmbH & Co. KG Auf dem Immel 2 67685 Weilerbach Germany
This UK Technical Assessment contains:	37 pages including 3 annexes which form an integral part of this assessment
This UK Technical Assessment is issued in accordance with The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 on the basis of:	UKAD 330232-00-0601: *Mechanical fasteners for use in concrete*

Communication of this UK Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may be made with the written consent of the British Board of Agrément. Any partial reproduction must be identified as such.

1 Technical description of the product

The Wedge anchor BZ plus and BZ-IG is n fastener manufactured of zinc plated steel, stainless steel or high corrosion resistant steel which is placed into a drilled hole and anchored by torque controlled expansion. The following fastener types are covered:

- Fastener type BZ plus with external thread, washer and hexagon nut, sizes M8 to M27,
- Fastener type BZ-IG S with internal thread, hexagon head nut and washer S-IG, sizes M6 to M12,
- Fastener type BZ-IG SK with internal thread, countersunk head screw and countersunk washer SK-IG, sizes M6 to M12,
- Fastener type BZ-IG B with internal thread, hexagon nut and washer MU-IG, sizes M6 to M12

The product description is given in Annex A.

2 Specification of the intended use(s) in accordance with the applicable UK Assessment Document (hereinafter UKAD)

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this UK Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi static action	for BZ plus see Annex C1 to C5 for BZ-IG see Annex C11 to C13
Characteristic resistance and displacements for seismic performance categories C1 and C2	for BZ plus see Annex C6
Displacements	for BZ plus see Annex C9 to C10 for BZ-IG see Annex C15

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	for BZ plus see Annex C7 and C8 for BZ-IG see Annex C14

3.3 Hygiene, health and the environment (BWR 3)

Not relevant

3.4 Safety and accessibility in use (BWR 4)

Not relevant

3.5 Protection against noise (BWR 5)

Not relevant

3.6 Energy economy and heat retention (BWR 6)

Not relevant

3.7 Sustainable use of natural resources (BWR 7)

Performance not assessed

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied

According to UKAD No. 330232-00-0601 and Annex V of the Construction Products Regulation (Regulation (EU) 305/2011) as brought into UK law and amended, the system of assessment and verification of constancy of performance (AVCP) 1 applies.

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable UKAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with the British Board of Agrément and made available to the UK Approved Bodies involved in the conformity attestation process.

5.1 UKCA marking for the product/ system must contain the following information:

- Identification number of the Approved Body
- Name/address of the manufacturer of the product/ system
- Marking with intention of clarification of intended use
- Date of marking
- Number of certificate of constancy of performance
- UKTA number.

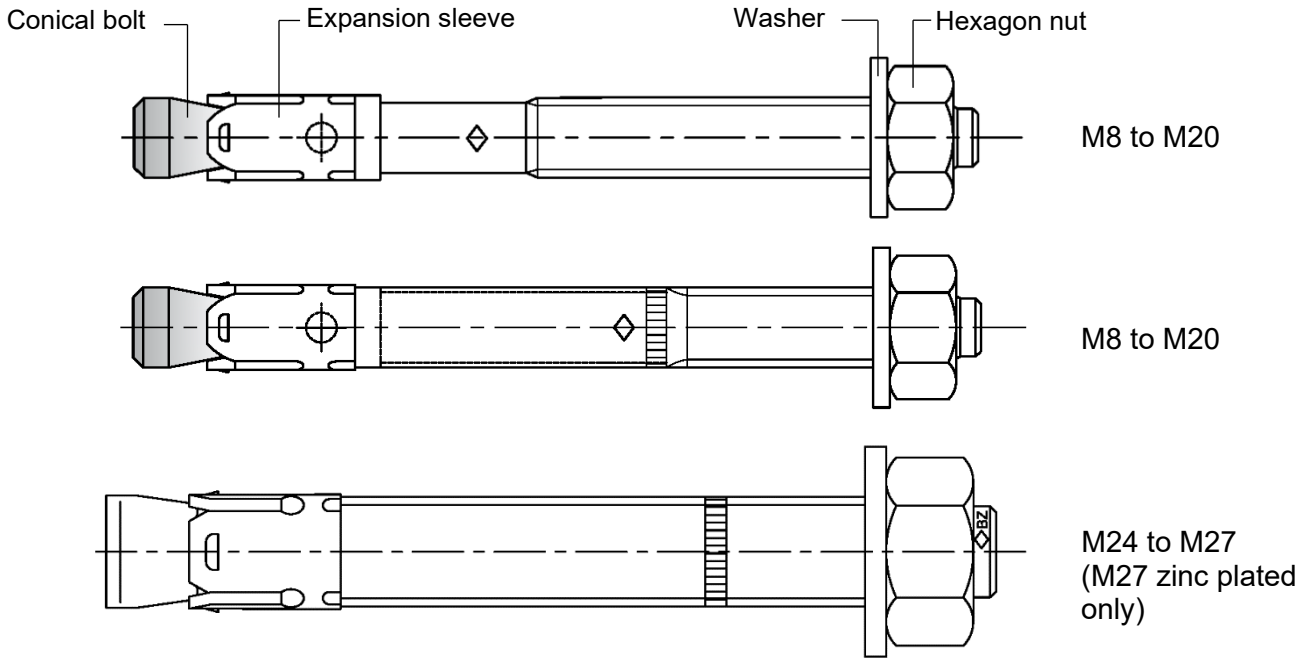
On behalf of the British Board of Agrément 	
Date of Issue: 21 October 2022	**Hardy Giesler** Chief Executive Officer

British Board of Agrément,
1st Floor Building 3,
Hatters Lane,
Croxley Park
Watford
WD18 8YG

ANNEX A1
Product description / Fastener types

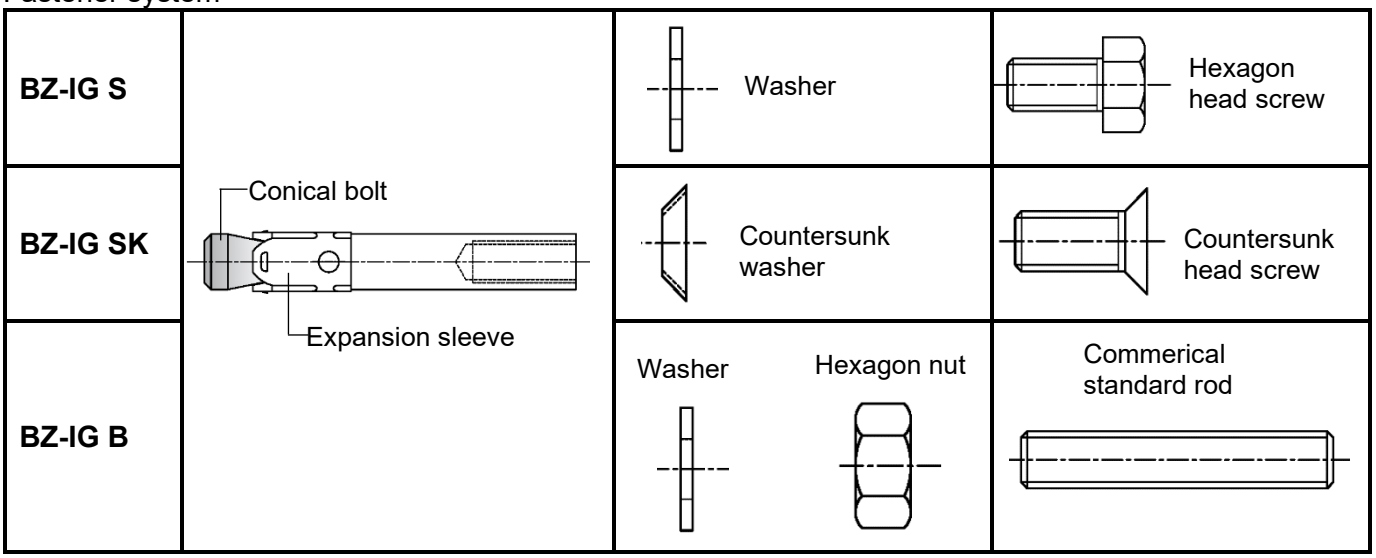
Fastener version	Product description	Intended use	Performance
BZ plus	Annex A1 - Annex A4	Annex B1 – Annex B7	Annex C1 – Annex C10
BZ-IG	Annex A1 Annex A5 – Annex A7	Anhang B1 – Anhang B2 Anhang B8 – Anhang B10	Annex C11 – Annex C15

Wedge anchor BZ plus

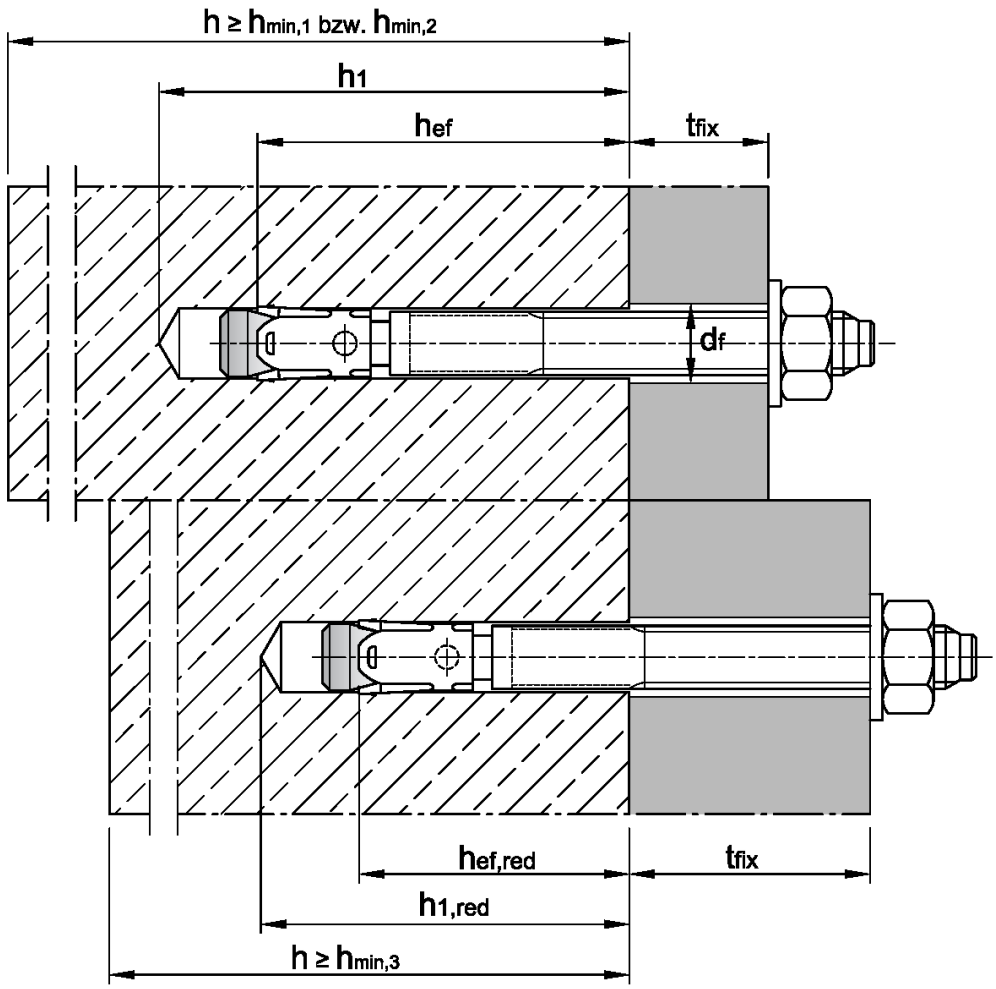


Wedge anchor BZ-IG M6 to M12

Fastener system



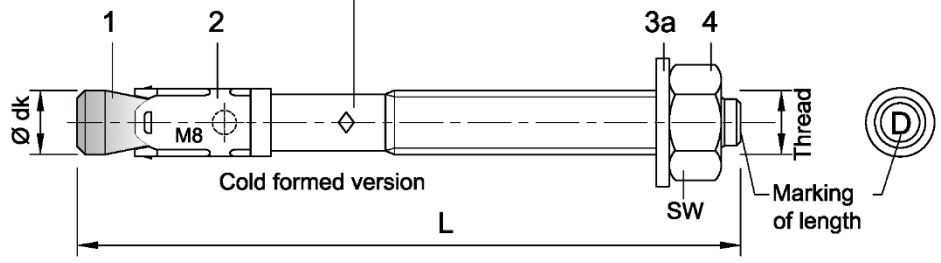
Intended use Wedge Anchor BZ plus



ANNEX A3
Product description / BZ plus / Fastener sizes and marking

Fastener size BZ plus M8 to M20:

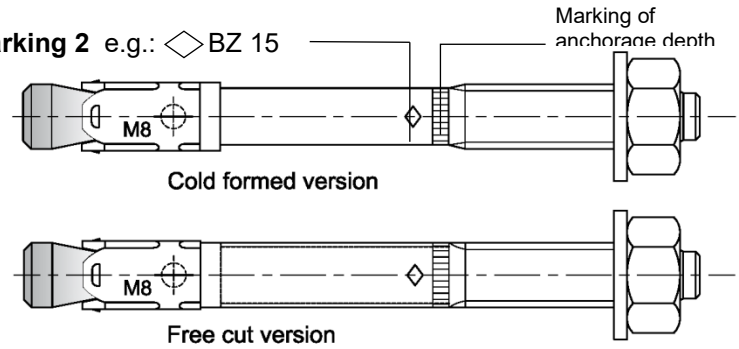
Marking 1 e.g.: ◇ BZ 15/35



Marking 1 e.g.: ◇ BZ 15/35

◇ identifying mark of manufacturing plant
BZ fastener identity
15 max. thickness of fixture for h_{ef}
35 max. thickness of fixture for $h_{ef,red}$
M8 thread diameter
Additional marking:
A4 stainless steel
HCR high corrosion resistant steel

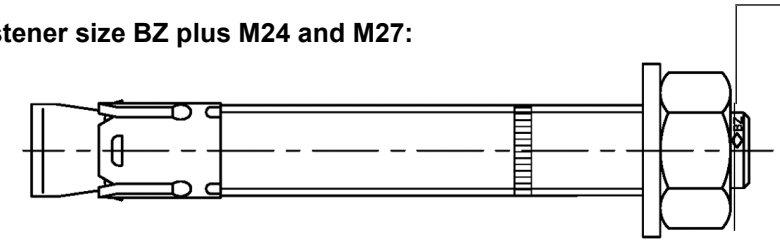
Marking 2 e.g.: ◇ BZ 15



Marking 2 e.g.: ◇ BZ 15

◇ identifying mark of manufacturing plant
BZ fastener identity
15 maximum thickness of fixture for h_{ef}
M8 thread diameter
Additional marking:
A4 stainless steel
HCR high corrosion resistant steel

Fastener size BZ plus M24 and M27:



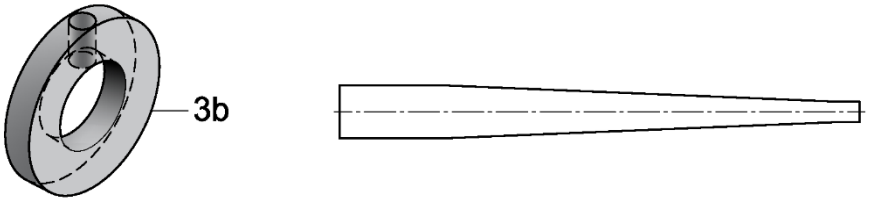
Marking 3 e.g.: ◇ BZ M24-30

◇ identifying mark of manufacturing plant
BZ fastener identity
M24 thread diameter
30 maximum thickness of fixture
Additional marking:
A4 stainless steel
HCR high corrosion resistant steel

Marking of length	C (c)	D (d)	E (e)	F (f)	G (g)	H (h)	I (i)	J (j)	K (k)	L (l)	M (m)	N (n)
Length of fastener min ≥	63.5	76.2	88.9	101.6	114.3	127.0	139.7	152.4	165.1	177.8	190.5	203.2
Length of fastener max <	76.2	88.9	101.6	114.3	127.0	139.7	152.4	165.1	177.8	190.5	203.2	215.9

Marking of length	O (o)	P (p)	Q (q)	R (r)	S (s)	T (t)	U (u)	V (v)	W (w)	X (x)	Y (y)	Z (z)
Length of fastener min ≥	215.9	228.6	241.3	254.0	279.4	304.8	330.2	355.6	381.0	406.4	431.8	457.2
Length of fastener max <	228.6	241.3	254.0	279.4	304.8	330.2	355.6	381.0	406.4	431.8	457.2	483.0

Filling washer and reducing adapter for filling the annular gap between fastener and fixture



ANNEX A4
Product description / BZ plus / Dimensions and materials

Table A1: Fastener dimensions BZ plus

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Conical bolt		Thread	M8	M10	M12	M16	M20	M24	M27
		∅ d_k =	7.9	9.8	12.0	15.7	19.7	24	28
Length of fastener[1)]	Steel, zinc plated	L	65 + t_{fix}	80 + t_{fix}	96.5+t_{fix}	118+t_{fix}	137+t_{fix}	161+t_{fix}	178+t_{fix}
	A4, HCR	L	65 + t_{fix}	80 + t_{fix}	96.5+t_{fix}	118+t_{fix}	137+t_{fix}	168+t_{fix}	-
	reduced anchorage depth	$L_{hef,red}$	54 + t_{fix}	60 + t_{fix}	76.5+t_{fix}	98+t_{fix}	-	-	-
Hexagon nut		SW	13	17	19	24	30	36	41

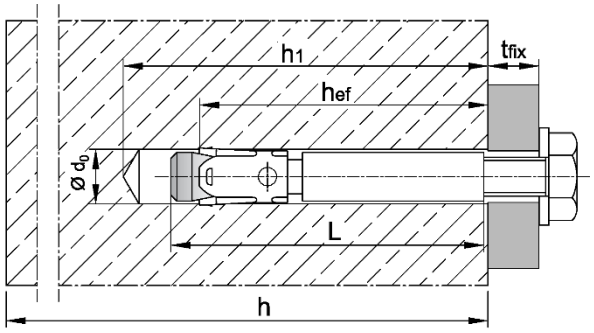
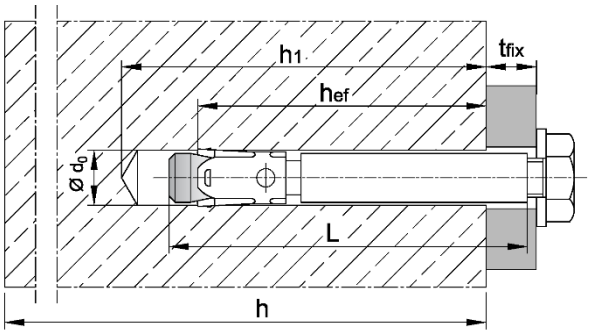
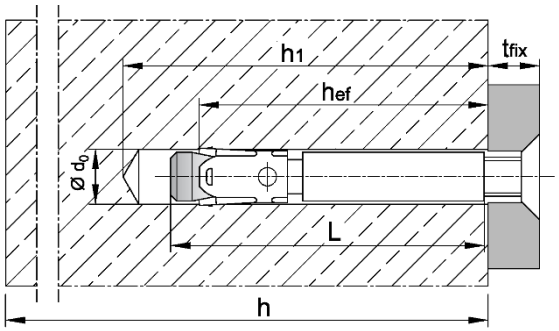
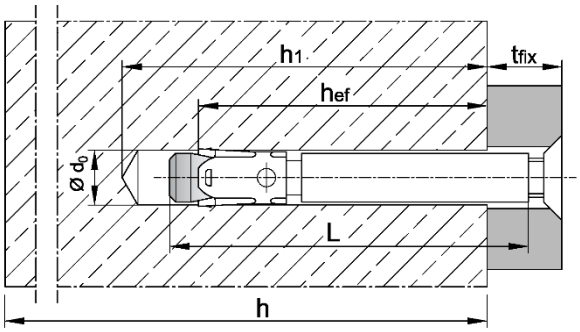
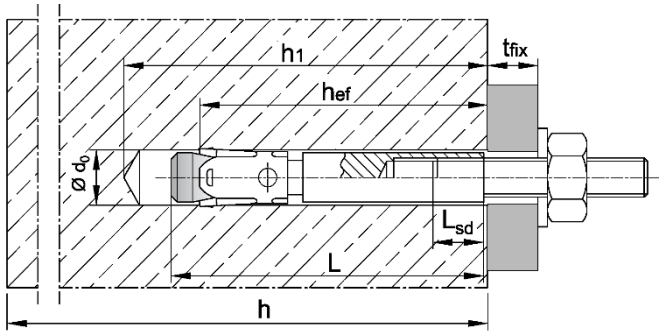
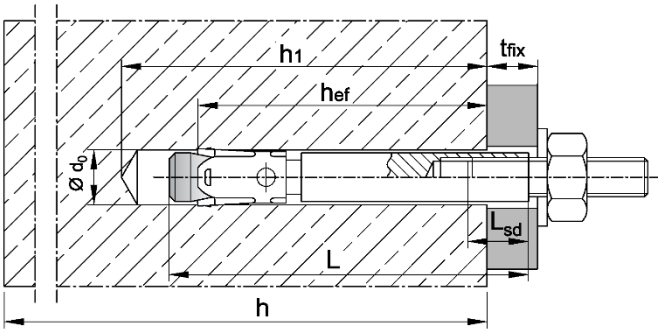
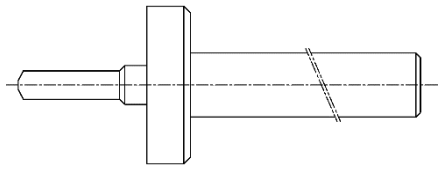
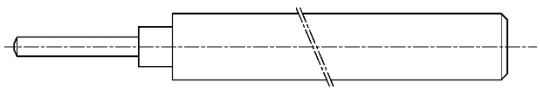
[1)] With additional use of filling washer 3b the usable thickness of fixture will reduce 5mm

Dimensions in mm

Table A2: Materials BZ plus

No.	**Part**	**BZ plus**		**BZ plus A4**	**BZ plus HCR**
		Steel, zinc plated		**Stainless steel A4**	**High corrosion resistant steel (HCR)**
		galvanized ≥ 5µm	**sherardized ≥ 40µm**		
1	Conical bolt	M8 to M20: Cold formed or machined steel, galvanized, cone plastic coated	M8 to M20: Cold formed or machined steel, sherardized, cone plastic coated	M8 to M20: Stainless steel (e.g. 1.4401, 1.4404, 1.4578, 1.4571) EN 10088:2014, cone plastic coated	M8 to M20: High corrosion resistant steel 1.4529 or 1.4565, EN 10088:2014, cone plastic coated
	Threaded bolt	M24 and M27: Steel, galvanized	M24 and M27: steel, sherardized	M24: Stainless steel (e.g. 1.4401, 1.4404) EN 10088:2014	M24: High corrosion resistant steel 1.4529 or 1.4565, EN 10088:2014
	Threaded cone		M24 and M27: Steel, galvanized		
2	Expansion sleeve	M8 to M20: Steel (e.g. 1.4301 or 1.4401) EN 10088:2014, M24 and M27: Steel acc. to EN 10139:1997	M8 to M20: Steel (e.g. 1.4301 or 1.4401) EN 10088:2014, M24 and M27: Steel acc. to EN 10139:1997	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014
3a	Washer	Steel, galvanized	Steel, zinc plated	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014	High corrosion resistant steel 1.4529 or 1.4565, EN 10088:2014
3b	Filling washer				
4	Hexagon nut	Steel, galvanized, coated	Steel, zinc plated	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014, coated	High corrosion resistant steel 1.4529 or 1.4565, EN 10088:2014, coated

Intended use Wedge anchor BZ-IG

Pre-setting installation (V)	Through-setting installation (D)
Pre-set fastener body, the fixture bears on the screw or thread rod only	The fastener is set through the fixture, the fixture bears on the conical bolt BZ-IG
BZ-IG S consisting of BZ-IG and S-IG	
	
BZ-IG SK consisting of BZ-IG and SK-IG	
	
BZ-IG B consisting of BZ-IG and MU-IG	
	
Setting tool	
	
BZ-IGS M8 V, BZ-IGS M10 V, BZ-IGS M12 V or BZ-IGS M16 V	BZ-IGS M8 D, BZ-IGS M10 D, BZ-IGS M12 D or BZ-IGS M16 D

ANNEX A6
Product description / BZ- IG/ Fastener parts, marking and dimensions

Marking: ◇ identifying mark of manufacturing plant
BZ fastener identity
M6 size of internal thread
10 max. thickness of fixture
(only Through-setting installation)
Additional marking:
A4 stainless steel
HCR high corrosion resistant steel

e.g.: ◇ BZ M6-10 A4

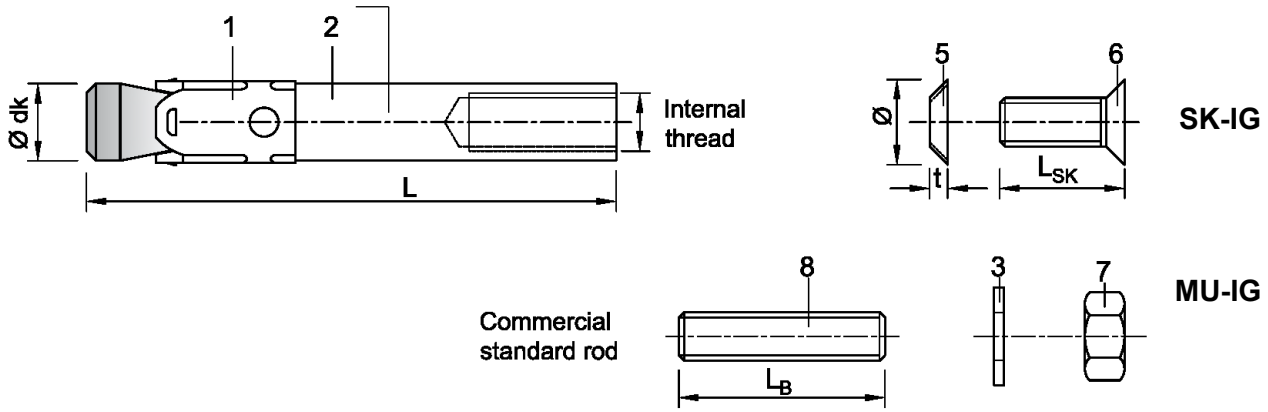


Table A3: Fastener dimensions BZ-IG

No.	Fastener size			M6	M8	M10	M12
1	Conical bolt with internal thread		∅ d_k	7.9	9.8	11.8	15.7
	Pre-setting installation		L	50	62	70	86
	Through-setting installation		L	50 + t_{fix}	62 + t_{fix}	70 + t_{fix}	86 + t_{fix}
2	Expansion sleeve			see table A4			
3	Washer			see table A4			
4	Hexagon head screw		width across flats	10	13	17	19
	Pre-setting installation		L_S	t_{fix} + (13 to 21)	t_{fix} + (17 to 23)	t_{fix} + (21 to 25)	t_{fix} + (24 to 29)
	Through-setting installation		L_S	14 to 20	18 to 22	20 to 22	25 to 28
5	Countersunk washer		Ø countersunk	17.3	21.5	25.9	30.9
			t	3.9	5.0	5.7	6.7
6	Countersunk head screw		bit size	Torx T30	Torx T45 (Steel, zinc plated) T40 (Stainless steel A4, HCR)	Hexagon socket 6 mm	Hexagon socket 8 mm
	Pre-setting installation		L_{SK}	t_{fix} + (11 to 19)	t_{fix} + (15 to 21)	t_{fix} + (19 to 23)	t_{fix} + (21 to 27)
	Through-setting installation		L_{SK}	16 to 20	20 to 25	25	30
7	Hexagon nut		width across flats	10	13	17	19
8	Commercial standard rod[1)]	type V	$L_B \geq$	t_{fix} + 21	t_{fix} + 28	t_{fix} + 34	t_{fix} + 41
		type D	$L_B \geq$	21	28	34	41

[1)] acc. to specifications (Table A4)

Dimensions in mm

ANNEX A7
Product description / BZ-IG/ Materials

Table A4: Materials BZ-IG

No.	Part	BZ-IG	BZ-IG A4	BZ-IG HCR
		Steel, galvanized ≥ 5 µm acc. to EN ISO 4042:1999	**Stainless steel A4**	**High corrosion resistant steel HCR**
1	Conical bolt BZ-IG with internal thread	Machined steel, Cone plastic coated	Stainless steel (e.g. 1.4401, 1.4404, 1.4571, 1.4362) EN 10088:2014, Cone plastic coated	High corrosion resistant steel, 1.4529, 1.4565, EN 10088:2014, Cone plastic coated
2	Expansion sleeve BZ-IG	Stainless steel (e.g. 1.4301, 1.4401) EN 10088:2014	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014
3	Washer S-IG / MU-IG	Steel, galvanized	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014	High corrosion resistant steel, 1.4529, 1.4565, EN 10088:2014
4	Hexagon head screw S-IG	Steel, galvanized, coated	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014, coated	High corrosion resistant steel, 1.4529, 1.4565, EN 10088:2014, coated
5	Countersunk washer SK-IG	Steel, galvanized	Stainless steel (e.g. 1.4401, 1.4404, 1.4571) EN 10088:2014, zinc plated, coated	High corrosion resistant steel, 1.4529, 1.4565, EN 10088:2014, zinc plated, coated
6	Countersunk head screw SK-IG	Steel, galvanized coated	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014, coated	High corrosion resistant steel, 1.4529, 1.4565, EN 10088:2014, coated
7	Hexagon nut MU-IG	Steel, galvanized coated	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014, coated	High corrosion resistant steel, 1.4529, 1.4565, EN 10088:2014, coated
8	Commercial standard rod	Property class 8.8, EN ISO 898-1:2013 A_5 > 8 % ductile	Stainless steel (e.g. 1.4401, 1.4571) EN 10088:2014, property class 70, EN ISO 3506:2009	High corrosion resistant steel, 1.4529, 1.4565, EN 10088:2014, property class 70, EN ISO 3506:2009

ANNEX B1
Intended Use / Specifications of intended use

Specifications of intended use

Wedge Anchor BZ plus							
Standard anchorage depth	**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Steel, galvanized	✓						
Steel, sherardized	✓						
Stainless steel A4 and high corrosion resistant steel HCR	✓						-
Static or quasi-static action	✓						
Fire exposure	✓						
Seismic action (C1 and C2) [1)]	✓					-	-

Reduced anchorage depth [1)]	**M8**	**M10**	**M12**	**M16**
Steel, galvanized	✓			
Steel, sherardized	✓			
Stainless steel A4 and high corrosion resistant steel HCR	✓			
Static or quasi-static action	✓			
Fire exposure	✓			
Seismic action (C1 and C2)	-			

[1)] **only cold formed anchors acc. to Annex A3**

Wedge Anchor BZ-IG	**M6**	**M8**	**M10**	**M12**
Steel, galvanized	✓			
Stainless steel A4 and high corrosion resistant steel HCR	✓			
Static or quasi-static action	✓			
Fire exposure	✓			
Seismic action (C1 and C2)	-			

ANNEX B2
Intended Use / Specifications of intended use

Base materials:

- Compacted, reinforced or unreinforced normal weight concrete (without fibres) according to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206:2013
- Cracked or uncracked concrete

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (steel zinc plated, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure including industrial and marine environment or exposure to permanently damp internal condition, if no particular aggressive conditions exist
  (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions (high corrosion resistant steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.).
- Dimensioning of fasteners under static or quasi-static action, seismic action or fire exposure according to FprEN 1992-4: 2016 in conjunction with TR 055

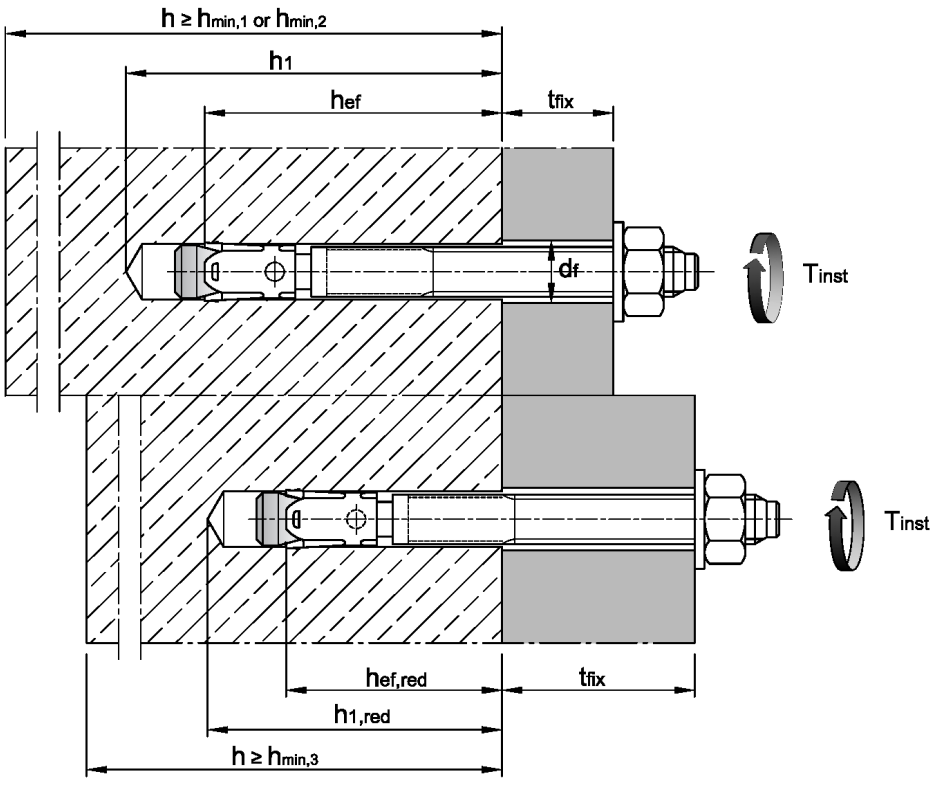
Installation:

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Hole drilling by hammer drill bit or vacuum drill bit
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener
- Optionally, the annular gap between fixture and stud of the BZ plus can be filled to reduce the hole clearance. For this purpose, the filling washer (3b) must be used in addition to the supplied washer (3a). For filling use high-strength mortar with compressive strength ≥ 50N/mm² (VMZ, VMU plus or VMH)
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application

ANNEX B3
Intended Use / BZ plus / Installation parameters

Table B1: Installation parameters, BZ plus

Fastener size				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Nominal drill hole diameter		d_0	[mm]	8	10	12	16	20	24	28
Cutting diameter of drill bit		$d_{cut} \leq$	[mm]	8.45	10.45	12.5	16.5	20.55	24.55	28.55
Installation torque	Steel, galvanized	T_{inst}	[Nm]	20	25	45	90	160	200	300
	Steel, sherardized	T_{inst}	[Nm]	16	22	40	90	160	260	300
	Stainless steel A4, HCR	T_{inst}	[Nm]	20	35	50	110	200	290	-
Diameter of clearance hole in the fixture		$d_f \leq$	[mm]	9	12	14	18	22	26	30
Standard anchorage depth										
Depth of drill hole	Steel, zinc plated	$h_1 \geq$	[mm]	60	75	90	110	125	145	160
	Stainless steel A4, HCR	$h_1 \geq$	[mm]	60	75	90	110	125	155	-
Effective anchorage depth	Steel, zinc plated	h_{ef}	[mm]	46	60	70	85	100	115	125
	Stainless steel A4, HCR	h_{ef}	[mm]	46	60	70	85	100	125	-
Reduced anchorage depth										
Depth of drill hole		$h_{1,red} \geq$	[mm]	49	55	70	90	-	-	-
Reduced effective anchorage depth		$h_{ef,red}$	[mm]	35	40	50	65			



ANNEX B4
Intended Use / BZ plus / Minimum spacing and edge distances for standard anchorage depth

Table B2: Minimum **spacings** and **edge distances, standard anchorage depth**, BZ plus

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Standard thickness of concrete member									
Steel zinc plated									
Standard thickness of member	$h_{min,1}$	[mm]	100	120	140	170	200	230	250
Cracked concrete									
Minimum spacing	s_{min}	[mm]	40	45	60	60	95	100	125
	für c ≥	[mm]	70	70	100	100	150	180	300
Minimum edge distance	c_{min}	[mm]	40	45	60	60	95	100	180
	für s ≥	[mm]	80	90	140	180	200	220	540
Uncracked concrete									
Minimum spacing	s_{min}	[mm]	40	45	60	65	90	100	125
	für c ≥	[mm]	80	70	120	120	180	180	300
Minimum edge distance	c_{min}	[mm]	50	50	75	80	130	100	180
	für s ≥	[mm]	100	100	150	150	240	220	540
Stainless steel A4, HCR									
Standard thickness of member	$h_{min,1}$	[mm]	100	120	140	160	200	250	-
Cracked concrete									
Minimum spacing	s_{min}	[mm]	40	50	60	60	95	125	-
	für c ≥	[mm]	70	75	100	100	150	125	
Minimum edge distance	c_{min}	[mm]	40	55	60	60	95	125	
	für s ≥	[mm]	80	90	140	180	200	125	
Uncracked concrete									
Minimum spacing	s_{min}	[mm]	40	50	60	65	90	125	-
	für c ≥	[mm]	80	75	120	120	180	125	
Minimum edge distance	c_{min}	[mm]	50	60	75	80	130	125	
	für s ≥	[mm]	100	120	150	150	240	125	
Minimum thickness of concrete member									
Steel zinc plated, stainless steel A4, HCR									
Minimum thickness of member	$h_{min,2}$	[mm]	80	100	120	140	-	-	-
Cracked concrete									
Minimum spacing	s_{min}	[mm]	40	45	60	70	-	-	-
	für c ≥	[mm]	70	90	100	160			
Minimum edge distance	c_{min}	[mm]	40	50	60	80			
	für s ≥	[mm]	80	115	140	180			
Uncracked concrete									
Minimum spacing	s_{min}	[mm]	40	60	60	80	-	-	-
	für c ≥	[mm]	80	140	120	180			
Minimum edge distance	c_{min}	[mm]	50	90	75	90			
	für s ≥	[mm]	100	140	150	200			

Fire exposure from one side			
Minimum spacing	$s_{min,fi}$	[mm]	See normal ambient temperature
Minimum edge distance	$c_{min,fi}$	[mm]	See normal ambient temperature
Fire exposure from more than one side			
Minimum spacing	$s_{min,fi}$	[mm]	See normal ambient temperature
Minimum edge distance	$c_{min,fi}$	[mm]	≥ 300 mm

Intermediate values by linear interpolation.

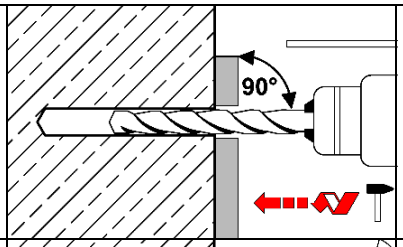
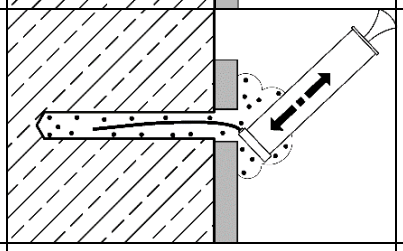
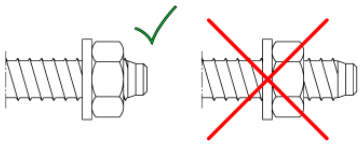
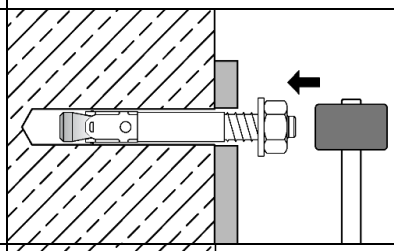
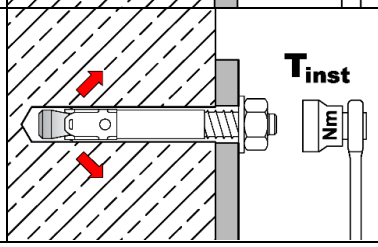
ANNEX B5
Intended Use / BZ plus / Minimum spacing and edge distances for reduced anchorage depth

Table B3: Minimum **spacings** and **edge distances, reduced anchorage depth,** BZ plus

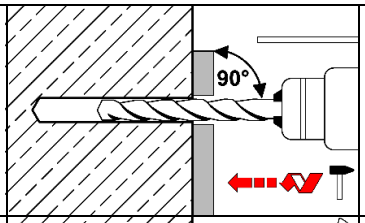
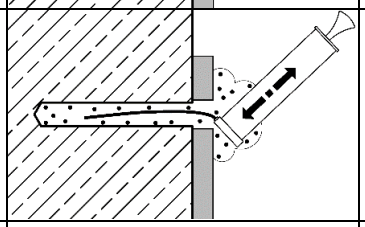
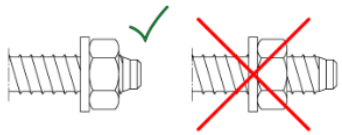
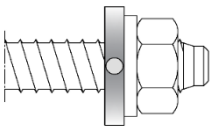
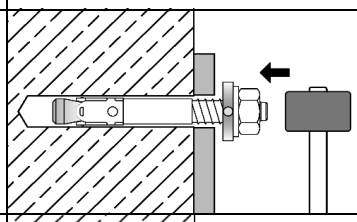
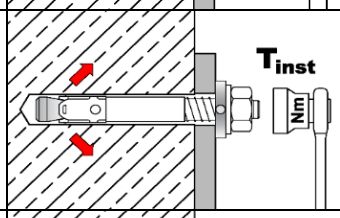
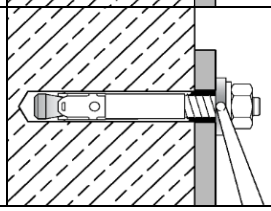
Fastener size			**M8**	**M10**	**M12**	**M16**
Minimum thickness of concrete	$h_{min,3}$	[mm]	80	80	100	140
Cracked concrete						
Minimum spacing	s_{min}	[mm]	50	50	50	65
	für c ≥	[mm]	60	100	160	170
Minimum edge distance	c_{min}	[mm]	40	65	65	100
	für s ≥	[mm]	185	180	250	250
Uncracked concrete						
Minimum spacing	s_{min}	[mm]	50	50	50	65
	für c ≥	[mm]	60	100	160	170
Minimum edge distance	c_{min}	[mm]	40	65	100	170
	für s ≥	[mm]	185	180	185	65
Fire exposure from one side						
Minimum spacing	$s_{min,fi}$	[mm]	See normal ambient temperature			
Minimum edge distance	$c_{min,fi}$	[mm]	See normal ambient temperature			
Fire exposure from more than one side						
Minimum spacing	$s_{min,fi}$	[mm]	See normal ambient temperature			
Minimum edge distance	$c_{min,fi}$	[mm]	≥ 300 mm			

Intermediate values by linear interpolation.

Installation instructions BZ plus

1		Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Check position of nut.
4		Drive in fastener, such that h_{ef} or $h_{ef,red}$ depth is met. This compliance is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the fastener in accordance with Annex A3.
5		Installation torque T_{inst} shall be applied by using calibrated torque wrench.

Installation instructions BZ plus with filling of annular gap

1		Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3a.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3a		Check position of nut.
3b		Fit the filling washer to the fastener. The thickness of the filling washer must be taken into account with t_{fix}.
4		Drive in fastener with filling washer, such that h_{ef} or $h_{ef,red}$ depth is met. This compliance is ensured, if the thickness of fixture is 5mm smaller than the maximum thickness of fixture marked on the fastener in accordance with Annex A3.
5		Installation torque T_{inst} shall be applied by using calibrated torque wrench.
6		Fill the annular gap between stud and fixture with mortar (compressive strength ≥ 50 N/mm² VMH, VMZ or VMU plus). Use enclosed reducing adapter. Observe the processing information of the mortar! The annular gap is completely filled, when excess mortar seeps out.

ANNEX B8
Intended Use / BZ-IG / Installation parameters, minimum spacing and edge distances

Table B4: Installation parameters BZ-IG

Fastener size				M6	M8	M10	M12
Effective anchorage depth		h_{ef}	[mm]	45	58	65	80
Drill hole diameter		d_0	[mm]	8	10	12	16
Cutting diameter of drill bit		$d_{cut} \leq$	[mm]	8.45	10.45	12.5	16.5
Depth of drill hole		$h_1 \geq$	[mm]	60	75	90	105
Screwing depth of threaded rod		L_{sd} [2] $\geq$	[mm]	9	12	15	18
Installation torque, steel zinc plated	T_{inst}	S	[Nm]	10	30	30	55
		SK	[Nm]	10	25	40	50
		B	[Nm]	8	25	30	45
Installation torque, stainless steel A4, HCR	T_{inst}	S	[Nm]	15	40	50	100
		SK	[Nm]	12	25	45	60
		B	[Nm]	8	25	40	80
Pre-setting installation							
Diameter of clearance hole in the fixture		$d_f \leq$	[mm]	7	9	12	14
Minimum thickness of fixture	$t_{fix} \geq$	S	[mm]	1	1	1	1
		SK	[mm]	5	7	8	9
		B	[mm]	1	1	1	1
Through-setting installation							
Diameter of clearance hole in the fixture		$d_f \leq$	[mm]	9	12	14	18
Minimum thickness of fixture [1]	$t_{fix} \geq$	S	[mm	5	7	8	9
		SK	[mm]	9	12	14	16
		B	[mm]	5	7	8	9

[1] The minimum thickness of fixture can be reduced to the value of Pre-setting installation, if the shear load at steel failure is designed with lever arm.
[2] see Annex A5

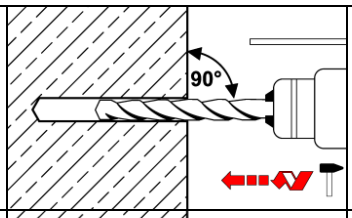
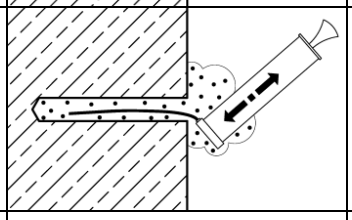
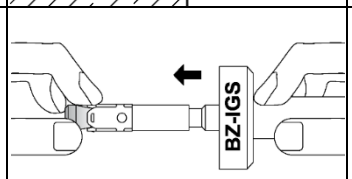
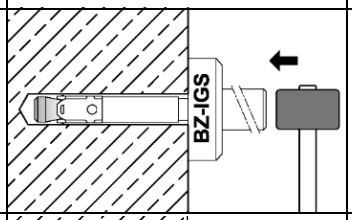
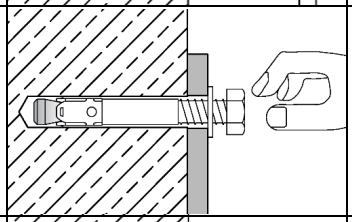
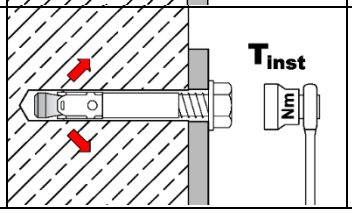
Table B5: Minimum spacings and edge distances BZ-IG

Fastener size			M6	M8	M10	M12
Minimum thickness of concrete member	h_{min}	[mm]	100	120	130	160
Cracked concrete						
Minimum spacing	s_{min}	[mm]	50	60	70	80
	für c $\geq$	[mm]	60	80	100	120
Minimum edge distance	c_{min}	[mm]	50	60	70	80
	für s $\geq$	[mm]	75	100	100	120
Uncracked concrete						
Minimum spacing	s_{min}	[mm]	50	60	65	80
	für c $\geq$	[mm]	80	100	120	160
Minimum edge distance	c_{min}	[mm]	50	60	70	100
	für s $\geq$	[mm]	115	155	170	210
Fire exposure from one side						
Minimum spacing	$s_{min,fi}$	[mm]	See normal temperature			
Minimum edge distance	$c_{min,fi}$	[mm]	See normal temperature			
Fire exposure from more than one side						
Minimum spacing	$s_{min,fi}$	[mm]	See normal temperature			
Minimum edge distance	$c_{min,fi}$	[mm]	≥ 300 mm			

Intermediate values by linear interpolation.

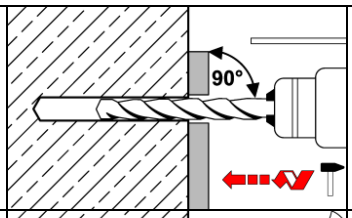
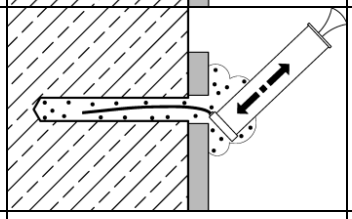
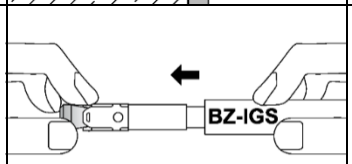
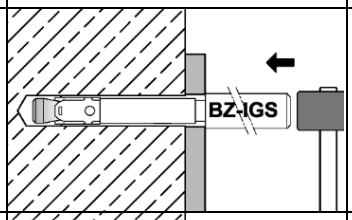
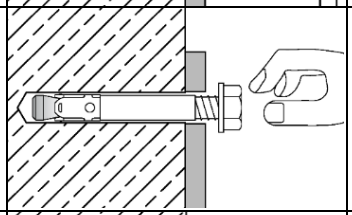
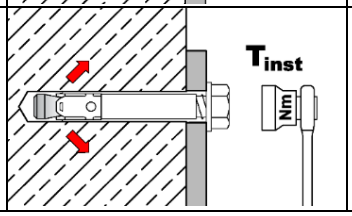
Installation instructions BZ-IG

Pre-setting installation

1		Drill hole perpendicular to concrete surface. If using vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Setting tool for **pre-setting installation** insert in fastener.
4		Drive in fastener with setting tool.
5		Drive in srew.
6		Installation torque T_{inst} may be applied by using calibrated torque wrench.

Installation instructions BZ-IG

Through-setting installation

1		Drill hole perpendicular to concrete surface. If using a vacuum drill bit, proceed with step 3.
2		Blow out dust. Alternatively vacuum clean down to the bottom of the hole.
3		Setting tool for **through-setting installation** insert in fastener.
4		Drive in fastener with setting tool.
5		Drive in screw.
6		Installation torque T_{inst} may be applied by using calibrated torque wrench.

ANNEX C1
Performance / BZ plus / Characteristic values for tension loads, zinc plated steel, cracked concrete

Table C1: Characteristic values for **tension loads,** BZ plus **zinc plated, cracked concrete,** static and quasi-static action

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Installation factor	γ_{inst}	[-]	1.0						
Steel failure									
Characteristic resistance	$N_{Rk,s}$	[kN]	16	27	40	60	86	126	196
Partial factor	γ_{Ms}	[-]	1.53		1.5		1.6	1.5	
Pull-out									
Standard anchorage depth									
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	9	16	25	1)	1)	1)
Reduced anchorage depth									
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	7.5	1)	1)	-	-	-
Increasing factor for $N_{Rk,p}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0.5}$						
Concrete cone failure									
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	115	125
Reduced anchorage depth	$h_{ef,red}$	[mm]	35 2)	40	50	65	-	-	-
Factor for cracked concrete	$k_1 = k_{cr,N}$	[-]	7.7						

1) Pull-out is not decisive
2) Use restricted to anchoring of structural components statically indeterminate

ANNEX C2
Performance / BZ plus / Characteristic values for tension loads, cracked concrete, stainless steel A4 / HCR

Table C2: Characteristic values for **tension loads,** BZ plus **A4 / HCR, cracked concrete,** static and quasi-static action

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Installation factor	γ_{inst}	[-]	1.0					
Steel failure								
Characteristic resistance	$N_{Rk,s}$	[kN]	16	27	40	64	108	110
Partial factor	γ_{Ms}	[-]	1.5				1.68	1.5
Pull-out								
Standard anchorage depth								
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	9	16	25	1)	40
Reduced anchorage depth								
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	7.5	1)	1)	-	-
Increasing factor for $N_{Rk,p}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0.5}$					
Concrete cone failure								
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	125
Reduced anchorage depth	$h_{ef,red}$	[mm]	35 2)	40	50	65	-	-
Factor for cracked concrete	$k_1 = k_{cr,N}$	[-]	7.7					

1) Pull-out is not decisive
2) Use restricted to anchoring of structural components statically indeterminate

ANNEX C3
Performance / BZ plus / Characteristic values for tension loads, uncracked concrete, zinc plated steel

Table C3: Characteristic values for **tension loads,** BZ plus **zinc plated, uncracked concrete,** static and quasi-static action

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Installation factor	γ_{inst}	[-]	1.0						
Steel failure									
Characteristic resistance	$N_{Rk,s}$	[kN]	16	27	40	60	86	126	196
Partial factor	γ_{Ms}	[-]	1.53		1.5		1.6	1.5	
Pull-out									
Standard anchorage depth									
Characteristic resistance in	$N_{Rk,p}$	[kN]	12	16	25	35	1)	1)	1)
Reduced anchorage depth									
Characteristic resistance in	$N_{Rk,p}$	[kN]	7.5	9	1)	1)	-	-	-
Splitting									
Standard anchorage depth									
Splitting for **standard thickness of concrete member** (The higher resistance of case 1 and case 2 may be applied; $c_{cr,sp}$ may be linearly interpolated for the member thickness $h_{min,2} < h < h_{min,1}$ (Case 2); $\psi_{h,sp}$= 1,0))									
Standard thickness of concrete	$h_{min,1} \geq$	[mm]	100	120	140	170	200	230	250
Case 1									
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	9	12	20	30	40	62.3	50
Edge distance	$c_{cr,sp}$	[mm]	1.5 h_{ef}						
Case 2									
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	35	50.5	62.3	70.6
Edge distance	$c_{cr,sp}$	[mm]	2 h_{ef}				2.2 h_{ef}	1.5 h_{ef}	2.5 h_{ef}
Splitting for **minimum thickness of concrete member**									
Minimum thickness of concrete	$h_{min,2} \geq$	[mm]	80	100	120	140	-	-	-
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	35			
Edge distance	$c_{cr,sp}$	[mm]	2.5 h_{ef}						
Reduced anchorage depth									
Minimum thickness of concrete	$h_{min,3} \geq$	[mm]	80	80	100	140	-	-	-
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	7.5	9	17.9	26.5			
Edge distance	$c_{cr,sp}$	[mm]	100	100	125	150			
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0.5}$						
Concrete cone failure									
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	115	125
Reduced anchorage depth	$h_{ef,red}$	[mm]	35 2)	40	50	65	-	-	-
Factor for uncracked concrete	$k_1 = k_{ucr,N}$	[-]	11.0						

1) Pull-out is not decisive
2) Use restricted to anchoring of structural components statically indeterminate

ANNEX C4
Performance / BZ plus / Characteristic values for tension loads, uncracked concrete, stainless steel A4 / HCR

Table C4: Characteristic values for **tension loads,** BZ plus **A4 / HCR, uncracked concrete,** static and quasi-static action

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Installation factor	γ_{inst}	[-]	1.0					
Steel failure								
Characteristic resistance	$N_{Rk,s}$	[kN]	16	27	40	64	108	110
Partial factor	γ_{Ms}	[-]	1.5				1.68	1.5
Pull-out								
Standard anchorage depth								
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	12	16	25	35	1)	1)
Reduced anchorage depth								
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	7.5	9	1)	1)	-	-
Splitting								
Standard anchorage depth								
Splitting for **standard thickness of concrete member** (The higher resistance of case 1 and case 2 may be applied; $c_{cr,sp}$ may be linearly interpolated for the member thickness $h_{min,2} < h < h_{min,1}$ (Case 2); $\psi_{h,sp}$= 1,0))								
Standard thickness of concrete	$h_{min,1} \geq$	[mm]	100	120	140	160	200	250
Case 1								
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	9	12	20	30	40	-
Edge distance	$c_{cr,sp}$	[mm]	1.5 h_{ef}					
Case 2								
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	35	50.5	70.6
Edge distance	$c_{cr,sp}$	[mm]	115	125	140	200	220	250
Splitting for minimum thickness of concrete member								
Minimum thickness of concrete	$h_{min,2} \geq$	[mm]	80	100	120	140	-	-
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	25	35		
Edge distance	$c_{cr,sp}$	[mm]	2.5 h_{ef}					
Reduced anchorage depth								
Minimum thickness of concrete	$h_{min,3} \geq$	[mm]	80	80	100	140	-	-
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	7.5	9	17.9	26.5		
Edge distance	$c_{cr,sp}$	[mm]	100	100	125	150		
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0.5}$					
Concrete cone failure								
Effective anchorage depth	h_{ef}	[mm]	46	60	70	85	100	125
Reduced anchorage depth	$h_{ef,red}$	[mm]	35 2)	40	50	65	-	-
Factor for uncracked concrete	$k_1 = k_{ucr,N}$	[-]	11.0					

1) Pull-out is not decisive
2) Use restricted to anchoring of structural components statically indeterminate

ANNEX C5
Performance / BZ plus / Characteristic values for shear loads, cracked and uncracked concrete

Table C5: Characteristic values for **shear loads**, BZ plus, **cracked** and **uncracked concrete,** static or quasi static action

Fastener size				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Installation factor		γ_{inst}	[-]	1.0						
Steel failure without lever arm, Steel zinc plated										
Characteristic resistance		$V^0_{Rk,s}$	[kN]	12.2	20.1	30	55	69	114	169.4
Ductility factor		k_7	[-]	1.0						
Partial factor		γ_{Ms}	[-]	1.25				1.33	1.25	1.25
Steel failure without lever arm, Stainless steel A4, HCR										
Characteristic resistance		$V^0_{Rk,s}$	[kN]	13	20	30	55	86	123.6	-
Ductility factor		k_7	[-]	1.0						
Partial factor		γ_{Ms}	[-]	1.25				1.4	1.25	
Steel failure with lever arm, Steel zinc plated										
Characteristic bending resistance		$M^0_{Rk,s}$	[Nm]	23	47	82	216	363	898	1331.5
Partial factor		γ_{Ms}	[-]	1.25				1.33	1.25	1.25
Steel failure with lever arm, Stainless steel A4, HCR										
Characteristic bending resistance		$M^0_{Rk,s}$	[Nm]	26	52	92	200	454	785.4	-
Partial factor		γ_{Ms}	[-]	1.25				1.4	1.25	
Concrete pry-out failure										
Pry-out factor		k_8	[-]	2.4				2.8		
Concrete edge failure										
Effective length of fastener in shear loading with $\mathbf{h_{ef}}$	Steel zinc plated	l_f	[mm]	46	60	70	85	100	115	125
	Stainless steel A4, HCR	l_f	[mm]	46	60	70	85	100	125	-
Effective length of fastener in shear loading with $\mathbf{h_{ef,red}}$	Steel zinc plated	$l_{f,red}$	[mm]	35[1)]	40	50	65	-	-	-
	Stainless steel A4, HCR	$l_{f,red}$	[mm]	35[1)]	40	50	65			
Outside diameter of fastener		d_{nom}	[mm]	8	10	12	16	20	24	27

[1)] Use restricted to anchoring of structural components statically indeterminate

ANNEX C6
Performance / BZ plus / Characteristic values for seismic loading, standard anchorage depth

Table C6: Characteristic resistance for **seismic loading**, BZ plus, **standard anchorage depth,** performance category **C1** and **C2**

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**
Tension loads							
Installation factor	γ_{inst}	[-]	1.0				
Steel failure, Steel zinc plated							
Characteristic resistance **C1**	$N_{Rk,s,eq,C1}$	[kN]	16	27	40	60	86
Characteristic resistance **C2**	$N_{Rk,s,eq,C2}$	[kN]	16	27	40	60	86
Partial factor	γ_{Ms}	[-]	1.53		1.5		1.6
Steel failure, Stainless steel A4, HCR							
Characteristic resistance **C1**	$N_{Rk,s,eq,C1}$	[kN]	16	27	40	64	108
Characteristic resistance **C2**	$N_{Rk,s,eq,C2}$	[kN]	16	27	40	64	108
Partial factor	γ_{Ms}	[-]	1.5				1.68
Pull-out (steel zinc plated, stainless steel A4 and HCR)							
Characteristic resistance **C1**	$N_{Rk,p,eq,C1}$	[kN]	5	9	16	25	36
Characteristic resistance **C2**	$N_{Rk,p,eq,C2}$	[kN]	2.3	3.6	10.2	13.8	24.4
Shear loads							
Steel failure without lever arm, Steel zinc plated							
Characteristic resistance **C1**	$V_{Rk,s,eq,C1}$	[kN]	9.3	20	27	44	69
Characteristic resistance **C2**	$V_{Rk,s,eq,C2}$	[kN]	6.7	14	16.2	35.7	55.2
Partial factor	γ_{Ms}	[-]	1.25				1.33
Steel failure without lever arm, Stainless steel A4, HCR							
Characteristic resistance **C1**	$V_{Rk,s,eq,C1}$	[kN]	9.3	20	27	44	69
Characteristic resistance **C2**	$V_{Rk,s,eq,C2}$	[kN]	6.7	14	16.2	35.7	55.2
Partial factor	γ_{Ms}	[-]	1.25				1.4
Factor for annular gap **without** filling of annular gap	a_{gap}	[-]	0.5				
Factor for annular gap **with** filling of annular gap	a_{gap}	[-]	1.0				

ANNEX C7
Performance / BZ plus / Characteristic values under fire exposure, standard anchorage depth, cracked and uncracked concrete

Table C7: Characteristic values **for tension and shear load** under **fire exposure,** BZ plus, **standard anchorage depth,** cracked and uncracked concrete C20/25 to C50/60

Fastener size				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Tension load										
Steel failure										
Steel, zinc plated										
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	1.5	2.6	4.1	7.7	9.4	13.6	17.6
	R60			1.1	1.9	3.0	5.6	8.2	11.8	15.3
	R90			0.8	1.4	2.4	4.4	6.9	10.0	13.0
	R120			0.7	1.2	2.2	4.0	6.3	9.1	11.8
Stainless steel A4, HCR										
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	3.8	6.9	12.7	23.7	33.5	48.2	-
	R60			2.9	5.3	9.4	17.6	25.0	35.9	
	R90			2.0	3.6	6.1	11.5	16.4	23.6	
	R120			1.6	2.8	4.5	8.4	12.1	17.4	
Shear load										
Steel failure without lever arm										
Steel, zinc plated										
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	1.6	2.6	4.1	7.7	11	16	20.6
	R60			1.5	2.5	3.6	6.8	11	15	19.8
	R90			1.2	2.1	3.5	6.5	10	15	19.0
	R120			1.0	2.0	3.4	6.4	10	14	18.6
Stainless steel A4, HCR										
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	3.8	6.9	12.7	23.7	33.5	48.2	-
	R60			2.9	5.3	9.4	17.6	25.0	35.9	
	R90			2.0	3.6	6.1	11.5	16.4	23.6	
	R120			1.6	2.8	4.5	8.4	12.1	17.4	
Steel failure with lever arm										
Steel, zinc plated										
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	1.7	3.3	6.4	16.3	29	50	75
	R60			1.6	3.2	5.6	14	28	48	72
	R90			1.2	2.7	5.4	14	27	47	69
	R120			1.1	2.5	5.3	13	26	46	68
Stainless steel A4, HCR										
Characteristic resistance	R30	$M^0_{Rk.s.fi}$	[Nm]	3.8	9.0	19.7	50.1	88.8	153.5	-
	R60			2.9	6.8	14.6	37.2	66.1	114.3	
	R90			2.1	4.7	9.5	24.2	43.4	75.1	
	R120			1.6	3.6	7.0	17.8	32.1	55.5	

If pull-out is not decisive, $N_{Rk,p}$ must be replaced by $N^0_{Rk,c}$ in equation (D.4) and (D.5), FprEN 1992-4.

ANNEX C8
Performance / BZ plus / Characteristic values under fire exposure, reduced anchorage depth, cracked and uncracked concrete

Table C8: Characteristic values **for tension and shear load** under **fire exposure,** BZ plus, **reduced anchorage depth,** cracked and uncracked concrete C20/25 to C50/60

Fastener size				**M8**	**M10**	**M12**	**M16**
Tension load							
Steel failure							
Steel, zinc plated							
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	1.5	2.6	4.1	7.7
	R60			1.1	1.9	3.0	5.6
	R90			0.8	1.3	1.9	3.5
	R120			0.6	1.0	1.3	2.5
Stainless steel A4, HCR							
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	3.2	6.9	12.7	23.7
	R60			2.5	5.3	9.4	17.6
	R90			1.9	3.6	6.1	11.5
	R120			1.6	2.8	4.5	8.4
Shear load							
Steel failure without lever arm							
Steel, zinc plated							
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	1.5	2.6	4.1	7.7
	R60			1.1	1.9	3.0	5.6
	R90			0.8	1.3	1.9	3.5
	R120			0.6	1.0	1.3	2.5
Stainless steel A4, HCR							
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	3.2	6.9	12.7	23.7
	R60			2.5	5.3	9.4	17.6
	R90			1.9	3.6	6.1	11.5
	R120			1.6	2.8	4.5	8.4
Steel failure with lever arm							
Steel, zinc plated							
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	1.5	3.3	6.4	16.3
	R60			1.2	2.5	4.7	11.9
	R90			0.8	1.7	3.0	7.5
	R120			0.6	1.2	2.1	5.3
Stainless steel A4, HCR							
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	3.2	8.9	19.7	50.1
	R60			2.6	6.8	14.6	37.2
	R90			2.0	4.7	9.5	24.2
	R120			1.6	3.6	7.0	17.8

If pull-out is not decisive, $N_{Rk,p}$ must be replaced by $N^0_{Rk,c}$ in equation (D.4) and (D.5), FprEN 1992-4.

ANNEX C9
Performance / BZ plus / Displacements under tension load

Table C9: Displacements under tension load, BZ plus

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Standard anchorage depth									
Steel zinc plated									
Tension load in cracked concrete	N	[kN]	2.4	4.3	7.6	11.9	17.1	21.1	24
Displacement	δ_{N0}	[mm]	0.6	1.0	0.4	1.0	0.9	0.7	0.9
	$\delta_{N\infty}$	[mm]	1.4	1.2	1.4	1.3	1.0	1.2	1.4
Tension load in uncracked concrete	N	[kN]	5.7	7.6	11.9	16.7	23.8	29.6	34
Displacement	δ_{N0}	[mm]	0.4	0.5	0.7	0.3	0.4	0.5	0.3
	$\delta_{N\infty}$	[mm]	0.8		1.4	0.8			1.4
Displacements under seismic tension loads **C2**									
Displacements for DLS	$\delta_{N,eq,(DLS)}$	[mm]	2.3	4.1	4.9	3.6	5.1	-	-
Displacements for ULS	$\delta_{N,eq(ULS)}$	[mm]	8.2	13.8	15.7	9.5	15.2		
Stainless steel A4, HCR									
Tension load in cracked concrete	N	[kN]	2.4	4.3	7.6	11.9	17.1	19.0	-
Displacement	δ_{N0}	[mm]	0.7	1.8	0.4	0.7	0.9	0.5	
	$\delta_{N\infty}$	[mm]	1.2	1.4	1.4	1.4	1.0	1.8	
Tension load in uncracked concrete	N	[kN]	5.8	7.6	11.9	16.7	23.8	33.5	-
Displacement	δ_{N0}	[mm]	0.6	0.5	0.7	0.2	0.4	0.5	
	$\delta_{N\infty}$	[mm]	1.2	1.0	1.4	0.4	0.8	1.1	
Displacements under seismic tension loads **C2**									
Displacements for DLS	$\delta_{N,eq(DLS)}$	[mm]	2.3	4.1	4.9	3.6	5.1	-	-
Displacements for ULS	$\delta_{N,eq(ULS)}$	[mm]	8.2	13.8	15.7	9.5	15.2		
Reduced anchorage depth									
Steel zinc plated, stainless steel A4, HCR									
Tension load in cracked concrete	N	[kN]	2.4	3.6	6.1	9.0	-	-	-
Displacement	δ_{N0}	[mm]	0.8	0.7	0.5	1.0			
	$\delta_{N\infty}$	[mm]	1.2	1.0	0.8	1.1			
Tension load in uncracked concrete	N	[kN]	3.7	4.3	8.5	12.6	-	-	-
Displacement	δ_{N0}	[mm]	0.1	0.2	0.2	0.2			
	$\delta_{N\infty}$	[mm]	0.7	0.7	0.7	0.7			

ANNEX C10
Performance / BZ plus / Displacements under shear load

Table C10: Displacements under shear load, BZ plus

Fastener size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**
Standard anchorage depth									
Steel zinc plated									
Shear load in cracked and uncracked concrete	V	[kN]	6.9	11.4	17.1	31.4	36.8	64.9	96.8
Displacement	δ_{V0}	[mm]	2.0	3.2	3.6	3.5	1.8	3.5	3.6
	$\delta_{V\infty}$	[mm]	3.0	4.7	5.5	5.3	2.7	5.3	5.4
Displacements under seismic shear loads **C2**									
Displacements for DLS	$\delta_{V,eq(DLS)}$	[mm]	3.0	2.7	3.5	4.3	4.7	-	-
Displacements for ULS	$\delta_{V,eq(ULS)}$	[mm]	5.9	5.3	9.5	9.6	10.1		
Stainless steel A4, HCR									
Shear load in cracked and uncracked concrete	V	[kN]	7.3	11.4	17.1	31.4	43.8	70.6	-
Displacement	δ_{V0}	[mm]	1.9	2.4	4.0	4.3	2.9	2.8	
	$\delta_{V\infty}$	[mm]	2.9	3.6	5.9	6.4	4.3	4.2	
Displacements under seismic shear loads **C2**									
Displacements for DLS	$\delta_{V,eq(DLS)}$	[mm]	3.0	2.7	3.5	4.3	4.7	-	-
Displacements for ULS	$\delta_{V,eq(ULS)}$	[mm]	5.9	5.3	9.5	9.6	10.1		
Reduced anchorage depth									
Steel zinc plated									
Shear load in cracked and uncracked concrete	V	[kN]	6.9	11.4	17.1	31.4	-	-	-
Displacement	δ_{V0}	[mm]	2.0	3.2	3.6	3.5			
	$\delta_{V\infty}$	[mm]	3.0	4.7	5.5	5.3			
Stainless steel A4, HCR									
Shear load in cracked and uncracked concrete	V	[kN]	7.3	11.4	17.1	31.4	-	-	-
Displacement	δ_{V0}	[mm]	1.9	2.4	4.0	4.3			
	$\delta_{V\infty}$	[mm]	2.9	3.6	5.9	6.4			

ANNEX C11
Performance / BZ-IG/ Characteristic values for tension loads, cracked concrete

Table C11: Characteristic values for **tension loads, BZ-IG, cracked concrete,** static and quasi-static action

Fastener size			**M6**	**M8**	**M10**	**M12**
Installation factor	γ_{inst}	[-]	1.2			
Steel failure						
Characteristic resistance, steel zinc plated	$N_{Rk,s}$	[kN]	16.1	22.6	26.0	56.6
Partial factor	γ_{Ms}	[-]	1.5			
Characteristic resistance, stainless steel A4, HCR	$N_{Rk,s}$	[kN]	14.1	25.6	35.8	59.0
Partial factor	γ_{Ms}	[-]	1.87			
Pull-out failure						
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	9	12	20
Increasing factor for $N_{Rk,p}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0.5}$			
Concrete cone failure						
Effective anchorage depth	h_{ef}	[mm]	45	58	65	80
Factor for cracked concrete	$k_1 = k_{cr,N}$	[-]	7.7			

Table C12: Characteristic values for **tension loads, BZ-IG, uncracked concrete,** static and quasi-static action

Fastener size			**M6**	**M8**	**M10**	**M12**
Installation factor	γ_{inst}	[-]	1.2			
Steel failure						
Characteristic resistance, **steel zinc plated**	$N_{Rk,s}$	[kN]	16.1	22.6	26.0	56.6
Partial factor	γ_{Ms}	[-]	1.5			
Characteristic resistance, **stainless steel A4, HCR**	$N_{Rk,s}$	[kN]	14.1	25.6	35.8	59.0
Partial factor	γ_{Ms}	[-]	1.87			
Pull-out						
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	12	16	20	30
Splitting (the higher resistance of Case 1 and Case 2 may be applied)						
Minimum thickness of concrete member	h_{min}	[mm]	100	120	130	160
Case 1						
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	9	12	16	25
Edge distance	$c_{cr,sp}$	[mm]	$1.5\ h_{ef}$			
Case 2						
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	12	16	20	30
Edge distance	$c_{cr,sp}$	[mm]	$2.5\ h_{ef}$			
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	ψc	[-]	$\left(\frac{f_{ck}}{20}\right)^{0.5}$			
Concrete cone failure						
Effective anchorage depth	h_{ef}	[mm]	45	58	65	80
Factor for uncracked concrete	$k_1 = k_{ucr,N}$	[-]	11.0			

ANNEX C13
Performance / BZ-IG / Characteristic values for shear loads, cracked and uncracked concrete

Table C13: Characteristic values for **shear loads, BZ-IG, cracked and uncracked concrete,** static and quasi-static action

Fastener size			**M6**	**M8**	**M10**	**M12**
Installation factor	γ_{inst}	[-]	1.0			
BZ-IG, steel zinc plated						
Steel failure without lever arm, Pre-setting installation						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	5.8	6.9	10.4	25.8
Steel failure without lever arm, Through-setting installation						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	5.1	7.6	10.8	24.3
Steel failure with lever arm, Pre-setting installation						
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	12.2	30.0	59.8	104.6
Steel failure with lever arm, Through-setting installation						
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	36.0	53.2	76.0	207
Partial factor for $V_{Rk,s}$ and $M^0_{Rk,s}$	γ_{Ms}	[-]	1.25			
Ductility factor	k_7	[-]	1.0			
BZ-IG, stainless steel A4, HCR						
Steel failure without lever arm, Pre-setting installation						
Characteristic resistance	$V^0_{Rk.s}$	[kN]	5.7	9.2	10.6	23.6
Partial factor	γ_{Ms}	[-]	1.25			
Steel failure without lever arm, Through-setting installation						
Characteristic resistance	$V^0_{Rk.s}$	[kN]	7.3	7.6	9.7	29.6
Partial factor	γ_{Ms}	[-]	1.25			
Steel failure with lever arm, Pre-setting installation						
Characteristic bending resistance	$M^0_{Rk.s}$	[Nm]	10.7	26.2	52.3	91.6
Partial factor	γ_{Ms}	[-]	1.56			
Steel failure with lever arm, Through-setting installation						
Characteristic bending resistance	$M^0_{Rk.s}$	[Nm]	28.2	44.3	69.9	191.2
Partial factor	γ_{Ms}	[-]	1.25			
Ductility factor	k_7	[-]	1.0			
Concrete pry-out failure						
Pry-out factor	k_8	[-]	1.5	1.5	2.0	2.0
Concrete edge failure						
Effective length of fastener in shear loading	l_f	[mm]	45	58	65	80
Effective diameter of fastener	d_{nom}	[mm]	8	10	12	16

ANNEX C14
Performance / BZ-IG / Characteristic values for tension and shear load under fire exposure, cracked and uncracked concrete

Table C14: Characteristic values for **tension** and **shear load** under **fire exposure, BZ-IG**, cracked and uncracked concrete C20/25 to C50/60

Fastener size				**M6**	**M8**	**M10**	**M12**
Tension load							
Steel failure							
Steel zinc plated							
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	0.7	1.4	2.5	3.7
	R60			0.6	1.2	2.0	2.9
	R90			0.5	0.9	1.5	2.2
	R120			0.4	0.8	1.3	1.8
Stainless steel A4, HCR							
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	2.9	5.4	8.7	12.6
	R60			1.9	3.8	6.3	9.2
	R90			1.0	2.1	3.9	5.7
	R120			0.5	1.3	2.7	4.0
Shear load							
Steel failure without lever arm							
Steel zinc plated							
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	0.7	1.4	2.5	3.7
	R60			0.6	1.2	2.0	2.9
	R90			0.5	0.9	1.5	2.2
	R120			0.4	0.8	1.3	1.8
Stainless steel A4, HCR							
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	2.9	5.4	8.7	12.6
	R60			1.9	3.8	6.3	9.2
	R90			1.0	2.1	3.9	5.7
	R120			0.5	1.3	2.7	4.0
Steel failure with lever arm							
Steel zinc plated							
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	0.5	1.4	3.3	5.7
	R60			0.4	1.2	2.6	4.6
	R90			0.4	0.9	2.0	3.4
	R120			0.3	0.8	1.6	2.8
Stainless steel A4, HCR							
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	2.2	5.5	11.2	19.6
	R60			1.5	3.9	8.1	14.3
	R90			0.7	2.2	5.1	8.9
	R120			0.4	1.3	3.5	6.2

ANNEX C15
Performance / BZ-IG / Displacements under tension and shear load

Table C15: Displacements under tension load, BZ-IG

Fastener size			**M6**	**M8**	**M10**	**M12**
Tension load in cracked concrete	N	[kN]	2.0	3.6	4.8	8.0
Displacements	δ_{N0}	[mm]	0.6	0.6	0.8	1.0
	$\delta_{N\infty}$	[mm]	0.8	0.8	1.2	1.4
Tension load in uncracked concrete	N	[kN]	4.8	6.4	8.0	12.0
Displacements	δ_{N0}	[mm]	0.4	0.5	0.7	0.8
	$\delta_{N\infty}$	[mm]	0.8	0.8	1.2	1.4

Table C16: Displacements under shear load, BZ-IG

Fastener size			**M6**	**M8**	**M10**	**M12**
Shear load in cracked and uncracked concrete	V	[kN]	4.2	5.3	6.2	16.9
Displacements	δ_{V0}	[mm]	2.8	2.9	2.5	3.6
	$\delta_{V\infty}$	[mm]	4.2	4.4	3.8	5.3

British Board of Agrément,
1st Floor Building 3,
Hatters Lane,
Croxley Park
Watford
WD18 8YG